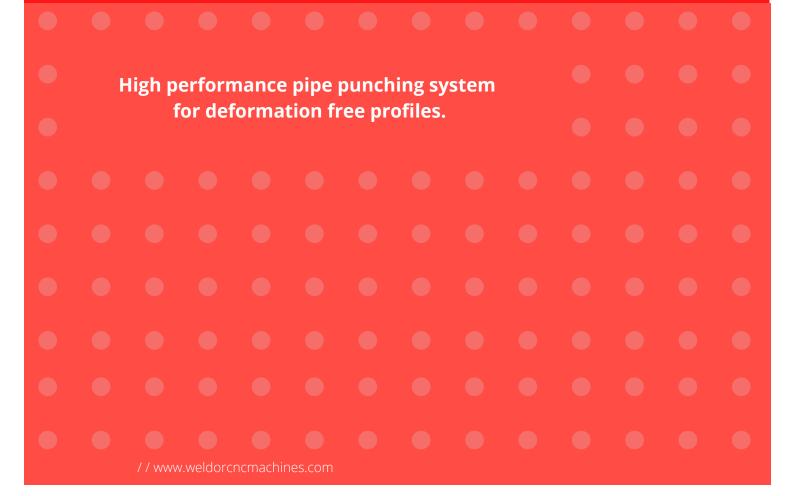


**CNC MACHINES** 

**WELDOR**<sup>®</sup>

#### **CNC HYDRAULIC PIPE PUNCHING MACHINE**



### **CNC HYDRAULIC PIPE PUNCHING MACHINE**





25 TON



Regardless of pipe shape - square, rectangle or round tube, the punching of all these pipes can be done flexibly with WELDOR CNC HYDRAULIC PIPE PUNCHING MACHINE. The operating system is built and programmed by keeping in mind user friendliness for the operator. The machine comes with an option for single station or double station as per customer's requirement.

## **Standard Equipments**



Hydraulics from Rexroth, Germany



Control System



Clamping Mechanism



Feeding, Through, LM Guides and Ball Screw

#### **CNC HYDRAULIC PIPE PUNCHING MACHINE**

### **Optional Equipment**





2 Station Option

Front Support Table Extension for Longer Profiles

## **Machine Specifications**

SR. NO.	MODEL	WCM - PPM1	WCM – PPM2
1.	TOTAL PUNCHING CAPACITY	25 TON	50 TON
2.	NO. OF PUNCHING PRESS STATION	1	2
3.	NO. OF HYDRAULIC CYLINDER	1	1
4.	РІТСН	(VARIABLE)	(VARIABLE)
5.	PRESS STROKE PER MIN.	10 - 12	10 - 12
6.	STROKE LENGTH (approx.)	100 mm	125 mm
7.	X- TRAVEL	3000 mm or optional	3000 mm or optional
8.	MOTOR H.P.	5 H.P.	10 H.P.
9.	X - AXIS SERVO MOTOR (kW)	1 kW	1.5 kW
10.	PRESS TABLE SIZE	250 X 250 mm	350 X 350 mm
11.	DAYLIGHT	250 mm	325 mm
12.	X- AXIS TRAVEL THROUGH	L.M. GUIDE/BALL SCREW/ SERVO MOTOR	L.M.GUIDE/BALLSCREW/ SERVO MOTOR
13.	CONTROL SYSTEM	PLC 8" TOUCH SCREEN CONTROL	PLC 8" TOUCH SCREEN CONTROL

\*Specifications, appearance and equipment are subject to change without notice by reason for improvement. \*The machine can be modified depending on customer's specific request.

### **CNC HYDRAULIC PIPE PUNCHING MACHINE**

# **Applications**



**Building Ladders** 



**Racks and Shelves** 



Fences and Furniture



Agriculture



Scaffolding

### WELDOR<sup>®</sup> CNC MACHINES



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